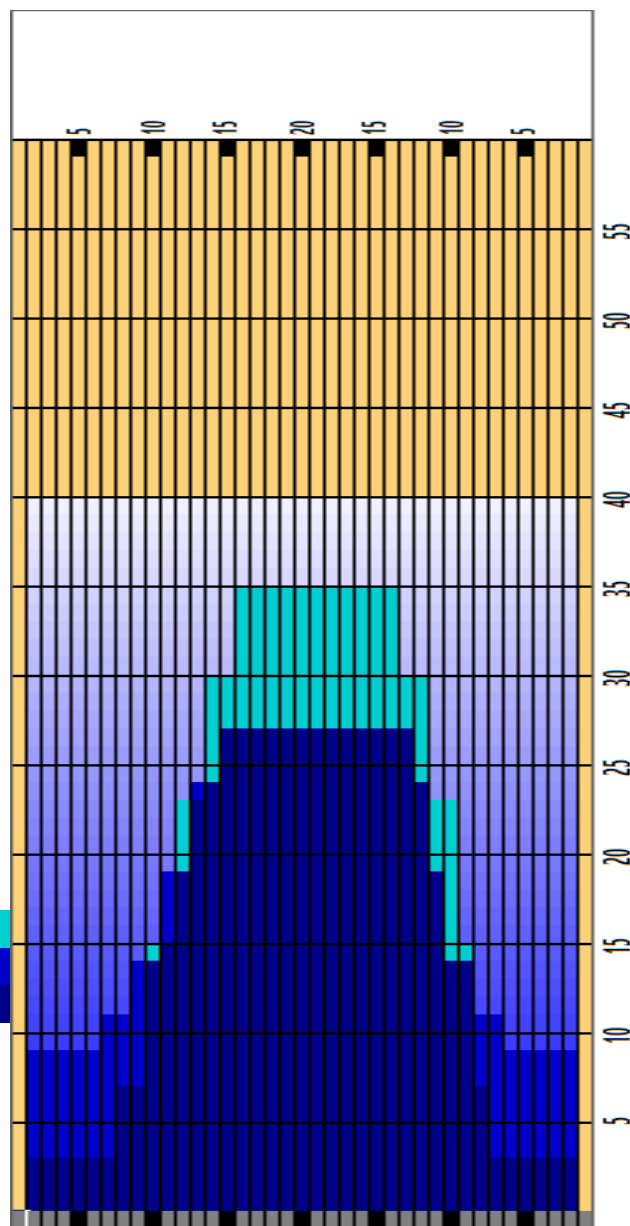


Oil Pattern Distance	40	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	17.55 mL	Reverse Oil Total	8.5 mL	Volume Oil Total	26.05 mL
Tank Configuration	ALT	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	111	0.0	3.9	3.9	5550
2	8L	8R	2	14	3	50	3.9	7.8	3.9	2500
3	10L	9R	3	18	3	66	7.8	15.4	7.6	3300
4	12L	10R	3	18	3	57	15.4	23.0	7.6	2850
5	14L	12R	3	18	3	45	23.0	30.6	7.6	2250
6	16L	14R	2	18	3	22	30.6	35.7	5.1	1100
7	2L	2R	0	22	3	0	35.7	37.0	1.3	0
8	2L	2R	0	30	3	0	37.0	40.0	3.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	40.0	27.0	-13.0	0
2	15L	13R	1	22	3	13	27.0	23.9	-3.1	650
3	13L	12R	2	18	3	32	23.9	18.8	-5.1	1600
4	11L	11R	2	18	3	38	18.8	13.7	-5.1	1900
5	9L	9R	1	18	3	23	13.7	11.2	-2.5	1150
6	7L	7R	1	18	3	27	11.2	8.7	-2.5	1350
7	2L	2R	1	18	3	37	8.7	6.2	-2.5	1850
8	2L	2R	0	18	3	0	6.2	0.0	-6.2	0



Cleaner Ratio Main Mix                    5:1            Forward  
 Cleaner Ratio Back End Mix            5:1            Reverse  
 Cleaner Ratio Back End Distance       59            Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.71	2.18	1.1	1.02	1.74	5.71

